

Cutting Optimization

Project: OFR06583 - Demo Lemn Stratificat / Date: 12/02/2009
 Delivery Date: 28/11/2007

Frame - Window / Door

Code:	DKD4P - Mol
Name:	Toc plasa insecte

■	Optimization:	1 bar	Length:	3,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 6.2%	185.0 mm
Component - Position				1°	2°	C	D	Segment Length
	04.E:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
	04.E:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	1,481.0 mm
■	Optimization:	1 bar	Length:	3,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 6.2%	185.0 mm
Component - Position				1°	2°	C	D	Segment Length
	04.E:Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
	04.E:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,481.0 mm
■	Optimization:	1 bar	Length:	3,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 6.2%	185.0 mm
Component - Position				1°	2°	C	D	Segment Length
	04.E:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
	04.E:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	1,481.0 mm
■	Optimization:	1 bar	Length:	3,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 6.2%	185.0 mm
Component - Position				1°	2°	C	D	Segment Length
	04.E:Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
	04.E:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,481.0 mm

No of bars:	4 pcs
Total quantity:	12.000 m
Used quantity:	11.100 m
Segment Number:	8 pcs

Code:	IV68/78 01 1 6000 - Mol
Name:	Toc Fereastra Mobila FJ, Bara 6000 mm

■	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 1.2%	70.0 mm
Component - Position				1°	2°	C	D	Segment Length
	01.Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	1,200.0 mm
	01.Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,200.0 mm
	01.Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,450.0 mm
	02.Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	2,000.0 mm
■	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 2.0%	120.0 mm
Component - Position				1°	2°	C	D	Segment Length
	01.Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,450.0 mm
	01.Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,450.0 mm
	01.Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,450.0 mm
	01.Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,450.0 mm
■	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 8.5%	510.0 mm
Component - Position				1°	2°	C	D	Segment Length
	01.Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	1,200.0 mm
	04.Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,380.0 mm
	04.Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,380.0 mm
	01.Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,450.0 mm

■	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm				Rest: 39.0%	2,340.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	01.Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	1,200.0	mm
	01.Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,200.0	mm
	01.Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,200.0	mm
■	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm				Rest: 1.0%	60.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.Lft		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,380.0	mm
	02.Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	2,000.0	mm
	04.Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	2,500.0	mm
■	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm				Rest: 1.0%	60.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.Rght		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,380.0	mm
	02.Rght		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	2,000.0	mm
	04.Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	2,500.0	mm
■	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm				Rest: 16.0%	960.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	2,500.0	mm
	04.Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	2,500.0	mm

No of bars:	7 pcs
Total quantity:	42.000 m
Used quantity:	37.420 m
Segment Number:	23 pcs

Code:	IV68/78 07 1 6000 - Mol
Name:	Profil Compensare FJ, Bara 6000 mm

■	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm				Rest: 43.5%	2,610.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	01.B:Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	545.0	mm
	01.B:Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	545.0	mm
	01.B:Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	545.0	mm
	01.B:Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	545.0	mm
	01.B:Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	545.0	mm
	01.B:Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	545.0	mm

No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	3.270 m
Segment Number:	6 pcs

Code:	IV68/78 07 2 900 - Mol
Name:	Profil Compensare DKD, Bara 900 mm

■	Optimization: 1 bar	Length: 900.0 mm	Cutting tolerance: 20.0 mm				Rest: 47.8%	430.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.D:Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	450.0	mm
■	Optimization: 1 bar	Length: 900.0 mm	Cutting tolerance: 20.0 mm				Rest: 47.8%	430.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.D:Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	450.0	mm
■	Optimization: 1 bar	Length: 900.0 mm	Cutting tolerance: 20.0 mm				Rest: 47.8%	430.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.D:Down		90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	450.0	mm
■	Optimization: 1 bar	Length: 900.0 mm	Cutting tolerance: 20.0 mm				Rest: 47.8%	430.0 mm
Component - Position			1°	2°	C	D	Segment Length	
	04.D:Up		90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	450.0	mm

No of bars:	4 pcs
Total quantity:	3.600 m
Used quantity:	1.800 m
Segment Number:	4 pcs

Sash - Window

Code:	IV68/78 02 1 6000 - Mol
Name:	Canat Fereastra FJ, Bara 6000 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 0.8%	49.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	01.A:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	557.0 mm
	04.B:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	04.B:Rght			90°	90°	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	04.C:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	01.A:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,376.0 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 1.6%	98.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.B:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	757.5 mm
	04.B:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	757.5 mm
	04.C:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	757.5 mm
	04.C:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	757.5 mm
	01.A:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,376.0 mm
	01.A:Rght			90°	90°	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1,376.0 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 0.1%	5.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	01.A:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	557.0 mm
	01.A:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	557.0 mm
	01.A:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	557.0 mm
	01.A:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	557.0 mm
	01.A:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	557.0 mm
	04.B:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	757.5 mm
	04.B:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	757.5 mm
	04.C:Down			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	757.5 mm
	04.C:Up			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	757.5 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 8.1%	486.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.C:Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	01.A:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,376.0 mm
	01.A:Rght			90°	90°	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1,376.0 mm
	01.A:Rght			90°	90°	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1,376.0 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 11.6%	696.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.B:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	04.B:Rght			90°	90°	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	04.C:Lft			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm
	04.C:Rght			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,306.0 mm

No of bars:	5 pcs
Total quantity:	30.000 m
Used quantity:	28.106 m
Segment Number:	28 pcs

Adapter - Window / Door

Code:	IV68/78 09 1 6000 - Mol
Name:	Inversor FJ, Bara 6000 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 57.0%	3,420.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.BC:1			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,270.0 mm
	04.BC:1			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,270.0 mm
No of bars:			1 pcs					
Total quantity:			6.000 m					
Used quantity:			2.540 m					
Segment Number:			2 pcs					

Mullion - Window / Door

Code:	IV68/78 05 1 6000 - Mol							
Name:	Montant FJ, Bara 6000 mm							
Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 8.9%	534.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.ABCD:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
	01.AB:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,364.0 mm
	01.AB:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,364.0 mm
	01.AB:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,364.0 mm
Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 78.1%	4,686.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.ABCD:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
No of bars:			2 pcs					
Total quantity:			12.000 m					
Used quantity:			6.680 m					
Segment Number:			5 pcs					

Code:	IV68/78 05 2 900 - Mol							
Name:	Montant DKD, Bara 900 mm							
Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest: 10.0%	90.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	02.IJ:H			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	790.0 mm
Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest: 47.8%	430.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	02.FHL:H			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	450.0 mm
Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest: 47.8%	430.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	02.FH:H			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	450.0 mm
Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest: 47.8%	430.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	02.GKM:H			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	450.0 mm
Optimization:	1 bar	Length:	900.0 mm	Cutting tolerance:	20.0 mm	Rest: 47.8%	430.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	02.GK:H			90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	450.0 mm
No of bars:			5 pcs					
Total quantity:			4.500 m					
Used quantity:			2.590 m					
Segment Number:			5 pcs					

Code:	IV68/78 06 1 6000 - Mol							
Name:	Montant Subtire FJ, Bara 6000 mm							
Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 12.6%	756.0 mm	
Component - Position				1°	2°	C	D	Segment Length
	04.BCD:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm
	02.FGHIJKLM:V			90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,945.0 mm

02.GIJKM:V	90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,945.0 mm
Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 78.1%	4,686.0 mm	
Component - Position	1°	2°	C	D	Segment Length
04.BCD:V	90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,294.0 mm

No of bars:	2 pcs
Total quantity:	12.000 m
Used quantity:	6.478 m
Segment Number:	4 pcs

Waterdrip

Code:	L 90 0				
Name:	Profil Lacrimar Fereastra				
Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 84.0%	5,042.0 mm	
Component - Position	1°	2°	C	D	Segment Length
02.IJ:Down	90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	938.0 mm

No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	0.938 m
Segment Number:	1 pcs

Sash - Outside Opening Door

Code:	IV68/110 04 1 6000 - Mol				
Name:	Canat Usa T FJ, Bara 6000 mm				
Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 1.8%	106.0 mm	
Component - Position	1°	2°	C	D	Segment Length
02.IJ:Down	90°	90°	<input type="checkbox"/>	<input checked="" type="checkbox"/>	974.0 mm
02.IJ:Up	90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	974.0 mm
02.IJ:Lft	90°	90°	<input type="checkbox"/>	<input type="checkbox"/>	1,933.0 mm
02.IJ:Rght	90°	90°	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1,933.0 mm

No of bars:	1 pcs
Total quantity:	6.000 m
Used quantity:	5.814 m
Segment Number:	4 pcs