

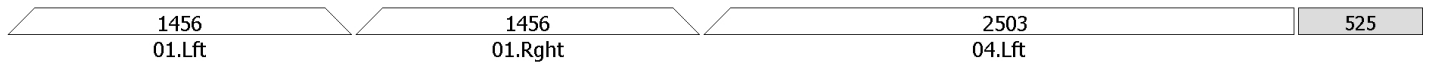
Cutting Optimization

Project: OFR06581 - Demo PVC / Date: 12/02/2009
 Delivery Date: 27/02/2009

Frame - Window / Door

Code:	FP001-004-0000
Name:	Toc 5 Camere, 65 mm

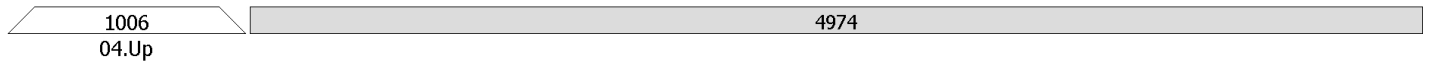
■	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 8.8%	525.0 mm
---	---------------	-------	---------	------------	--------------------	---------	------------	----------



■	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 17.1%	1,025.0 mm
---	---------------	-------	---------	------------	--------------------	---------	-------------	------------



■	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 82.9%	4,974.0 mm
---	---------------	-------	---------	------------	--------------------	---------	-------------	------------



No of bars:	3 pcs
Total quantity:	18.000 m
Used quantity:	11.336 m
Segment Number:	7 pcs

Code:	FP001-004-3122				
Name:	Toc 5 Camere, 65 mm				
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.9%	296.0 mm
	1206 02.Lft	1206 02.Right	1606 02.Down	1606 02.Up	296
No of bars:	7 pcs				
Total quantity:	42.000 m				
Used quantity:	39.368 m				
Segment Number:	28 pcs				

Code:	FP001-004-3522							
Name:	Toc 5 Camere, 65 mm							
█	Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 82.9%	4,974.0 mm



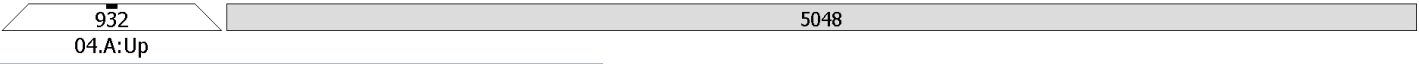
No of bars:	1	pcs
Total quantity:	6.000	m
Used quantity:	1.006	m
Segment Number:	1	pcs

Code:	FP002-004-0000
Name:	Canat 5 Camere 83 mm

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 2.1%	124.0 mm
---------------	-------	---------	------------	--------------------	---------	------------	----------




Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 84.1%	5,048.0 mm
---------------	-------	---------	------------	--------------------	---------	-------------	------------



No of bars:	2	pcs
Total quantity:	12.000	m
Used quantity:	6.668	m
Segment Number:	8	pcs

Code:	FP002-004-3122				
Name:	Canat 5 Camere 83 mm				
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.0%	240.0 mm
	1132 02.A:Rght	1132 02.C:Rght	1132 02.C:Lft	1132 02.A:Lft	1132 02.A:Lft
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 5.1%	306.7 mm
	539 02.C:Up	539 02.C:Down	539 02.A:Up	539 02.A:Down	1132 02.A:Rght
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 6.8%	406.7 mm
	539 02.C:Up	539 02.C:Up	539 02.C:Down	539 02.C:Down	539 02.A:Up
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.0%	240.0 mm
	1132 02.A:Rght	1132 02.C:Rght	1132 02.C:Lft	1132 02.A:Lft	1132 02.A:Lft
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.0%	240.0 mm
	1132 02.A:Rght	1132 02.A:Rght	1132 02.C:Rght	1132 02.C:Lft	1132 02.A:Lft
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 6.8%	406.7 mm
	539 02.C:Up	539 02.C:Up	539 02.C:Up	539 02.C:Down	539 02.C:Down
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.0%	240.0 mm
	1132 02.A:Rght	1132 02.C:Rght	1132 02.C:Lft	1132 02.C:Lft	1132 02.A:Lft
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.0%	240.0 mm
	1132 02.A:Rght	1132 02.C:Rght	1132 02.C:Rght	1132 02.C:Lft	1132 02.A:Lft
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 62.7%	3,762.7 mm
	539 02.C:Up	539 02.C:Down	539 02.A:Up	539 02.A:Down	3763
No of bars:	9 pcs				
Total quantity:	54.000 m				
Used quantity:	46.797 m				
Segment Number:	56 pcs				

Code:	FP002-004-3522				
Name:	Canat 5 Camere 83 mm				
	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 92.0%	5,520.0 mm



03.A:Down

No of bars:	1	pcs
Total quantity:	6.000	m
Used quantity:	0.460	m
Segment Number:	1	pcs

Mullion - Window / Door

Code:	A3115 a
Name:	Profil PVC

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 39.9%	2,396.0 mm
---------------	-------	---------	------------	--------------------	---------	-------------	------------

480	480	1282	1282	2396
01.C:Down	01.C:Up	01.C:Lft	01.C:Rght	

No of bars:	1	pcs
Total quantity:	6.000	m
Used quantity:	3.524	m
Segment Number:	4	pcs

Code:	FP003-002-0000				
Name:	Montant 5 Camere 74 mm				
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 48.2%	2,892.0 mm

750	924	1374	2892
04.BC:H	04.ABC:H	01.AB:V	

No of bars:	1	pcs
Total quantity:	6.000	m
Used quantity:	3.048	m
Segment Number:	3	pcs

Code:	FP003-002-3122				
Name:	Montant 5 Camere 74 mm				
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.7%	280.0 mm
1124	1124	1124	1124	1124	280
02.ABC:V	02.ABC:V	02.ABC:V	02.BC:V	02.BC:V	
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 4.7%	280.0 mm
1124	1124	1124	1124	1124	280
02.ABC:V	02.ABC:V	02.BC:V	02.BC:V	02.BC:V	
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 23.7%	1,424.0 mm
1124	1124	1124	1124	1424	
02.ABC:V	02.ABC:V	02.BC:V	02.BC:V		
No of bars:	3		pcs		
Total quantity:	18.000		m		
Used quantity:	15.736		m		
Segment Number:	14		pcs		

Code:	FP005-005-0000
Name:	Bagheta ornamentala pt g.t. de 24 mm

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 0.1%	3.0 mm
---	---------------------	--------------------	----------------------------	------------	--------

04.A:Lft	01.B:Down	04.C:Lft	04.C:Down	04.B:Lft	01.B:Lft	01.A:Lft

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 0.0%	1.0 mm
---	---------------------	--------------------	----------------------------	------------	--------

01.A:Down	01.A:Up	04.C:Rght	04.C:Up	04.B:Up	04.B:Down	04.A:Down	04.B:Rght

█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 28.9%	1,734.0 mm
---	---------------------	--------------------	----------------------------	-------------	------------

04.A:Rght	01.B:Up	04.A:Up	01.B:Rght	01.A:Rght	

No of bars:	3	pcs
Total quantity:	18.000	m
Used quantity:	15.862	m
Segment Number:	20	pcs

Code:	FP005-005-3512				
Name:	Bagheta ornamentala pt g.t. de 24 mm				
█	Optimization: 1 bar	Length: 6,000.0 mm	Cutting tolerance: 20.0 mm	Rest: 86.6%	5,194.0 mm

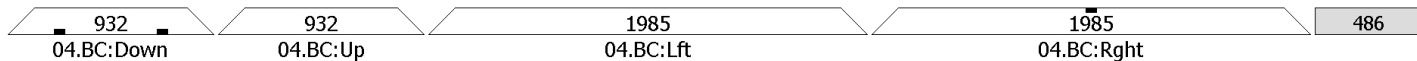
328	438	5194
03.A:Down 03.B:Down		

No of bars:	1	pcs
Total quantity:	6.000	m
Used quantity:	0.766	m
Segment Number:	2	pcs

Sash - Inside Opening Door

Code:	FP002-002-0000
Name:	Cercevea Usa , 2 cam., 115 mm, deschidere la interior

Optimization:	1 bar	Length:	6,400.0 mm	Cutting tolerance:	20.0 mm	Rest:	7.6%	486.0 mm
---------------	-------	---------	------------	--------------------	---------	-------	------	----------



No of bars:	1	pcs
Total quantity:	6.400	m
Used quantity:	5.834	m
Segment Number:	4	pcs

Threshold

Code:	FP004-044-02
Name:	Prag Aluminiu

Optimization:	1 bar	Length:	6,000.0 mm	Cutting tolerance:	20.0 mm	Rest: 85.4%	5,126.0 mm
---------------	-------	---------	------------	--------------------	---------	-------------	------------

854	5126
04.Down	

No of bars:	1	pcs
Total quantity:	6.000	m
Used quantity:	0.854	m
Segment Number:	1	pcs